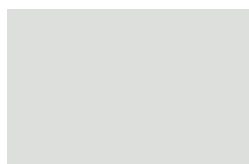


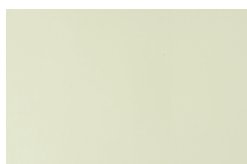
Standard Colors



Shasta White



Parchment



Almond



Sierra Tan



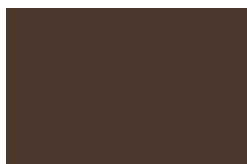
Buckskin



Medium Bronze



Aged Bronze



Copper Brown



Dark Bronze



Terra-Cotta



Deep Red



Colonial Red



Burgundy



Bristol Blue



Royal Blue



Patina Green



Hemlock Green



Teal Green



Forest Green



Evergreen



Hartford Green



Cityscape



Zinc Grey



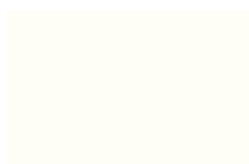
Charcoal Grey



Matte Black

Premium Colors

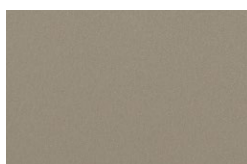
Premium colors require a nominal surcharge.



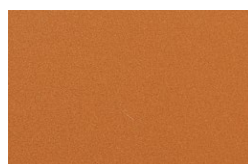
Natural White



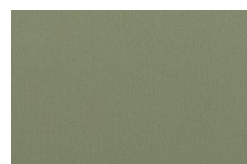
Award Blue



Champagne



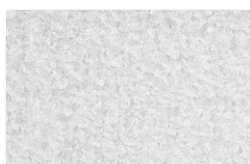
Copper-Cote™



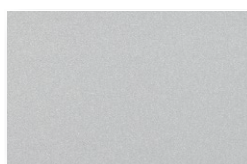
Antique
Copper-Cote

Natural Metal Finish

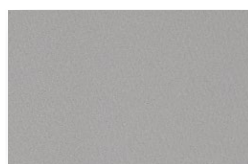
Acrylic-Coated Galvalume® is a coated sheet product that combines the corrosion resistance of GALVALUME® steel sheet with a clear, organic resin applied to the top side and bottom side of GALVALUME® substrate.



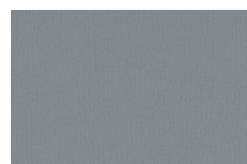
Acrylic-Coated
Galvalume®



Zinc-Cote™



Lead-Cote™



Prewathered
Galvalume®

Metallic Colors

Metallic colors are premium finishes which require a nominal surcharge.

STOCK AVAILABILITY AND COLOR DETAILS

S - Stock Color N - Non-Stocking Color N/A - Not Available

Standard Colors	24 Gauge		22 Gauge*		0.032 Aluminum*		0.040 Aluminum*		SR	EM	SRI
	48"	42"	48"	42"	48"	42"	48"	42"			
Aged Bronze	S	S	S	N	S	N	S	N	0.30	0.86	30
Almond	S	S	S	N	S	N	S	N	0.65	0.83	77
Bristol Blue	S	S	N	N	N	N	N	N	0.33	0.85	33
Buckskin	S	S	S	N	N	N	N	N	0.32	0.83	32
Burgundy	S	S	N	N	N	N	N	N	0.29	0.85	29
Charcoal Grey	S	S	S	N	N	N	N	N	0.29	0.84	28
Cityscape	S	S	N	N	N	N	N	N	0.48	0.87	54
Colonial Red	S	S	N	N	N	N	N	N	0.33	0.85	34
Copper Brown	S	S	N	N	N	N	N	N	0.30	0.85	29
Dark Bronze	S	S	S	N	S	N	S	N	0.28	0.85	27
Deep Red	S	S	N	N	N	N	N	N	0.39	0.84	41
Evergreen	S	S	N	N	N	N	N	N	0.30	0.85	30
Forest Green	S	S	S	N	N	N	N	N	0.25	0.83	22
Hartford Green	S	S	N	N	N	N	N	N	0.28	0.83	26
Hemlock Green	S	S	N	N	N	N	N	N	0.31	0.83	30
Matte Black	S	S	N	N	N	N	N	N	0.26	0.89	26
Medium Bronze	S	S	S	N	S	N	S	N	0.31	0.85	31
Parchment	S	S	S	N	S	N	S	N	0.52	0.83	58
Patina Green	S	S	N	N	N	N	N	N	0.34	0.86	36
Royal Blue	S	S	N	N	N	N	N	N	0.26	0.85	25
Shasta White	S	S	S	N	S	N	S	N	0.60	0.84	70
Sierra Tan	S	S	S	N	S	N	S	N	0.39	0.85	42
Teal Green	S	S	N	N	N	N	N	N	0.27	0.87	27
Terra - Cotta	S	S	N	N	N	N	N	N	0.32	0.83	31
Zinc Grey	S	S	S	N	S	N	S	N	0.39	0.85	42
Acrylic-Coated Galvalume®	S	S	S	S	N/A	N/A	N/A	N/A	0.67	0.20	59
Premium Colors*											
Award Blue	S	S	N	N	N	N	N	N	0.17	0.83	11
Natural White	S	S	N	N	N	N	N	N	0.76	0.84	93
Metallic Colors*											
Antique Copper-Cote	S	S	N	N	N	N	N	N	0.33	0.84	34
Champagne	S	S	N	N	N	N	N	N	0.40	0.85	43
Copper-Cote™	S	S	N	N	N	N	N	N	0.51	0.85	59
Lead-Cote™	S	S	N	N	N	N	N	N	0.46	0.84	50
Preweathered Galvalume®	S	S	N	N	N	N	N	N	0.40	0.85	43
Zinc-Cote™	S	S	N	N	N	N	N	N	0.52	0.83	59

Testing results for Kynar 500®/Hylar 5000® coil coating applications:

- Specular Gloss: (ASTM D-523) Low and medium gloss only
- Color Uniformity: (ASTM D-2244) Color controlled both instrumentally and visually
- Dry Film Thickness: (ASTM D-7091, ASTM D-1005, NCCA 11-13, 11-14, 11-15) Primer 0.20 ± 0.05 mil, Topcoat 0.75 ± 0.05 mil
- Hardness: (ASTM D-3363, NCCA 11-12, Eagle Turquoise Pencils) HB Minimum
- Adhesion (X-Cut): (ASTM D-3359) No adhesion loss
- Adhesion (Crosshatch): (ASTM D-3359) No adhesion loss
- Abrasion Coefficient: (ASTM D-968) 100 liters/mil topcoat
- Direct Impact Flexibility: (ASTM D-2794, Gardner Impact Tester, 1/10" Distortion) Excellent, no removal
- Reverse Impact Flexibility: (NCCA Spec. 11, ASTM D-2794, Gardner Impact Tester, 5/8" ball Impact force in inch pounds equal to metal thickness) Excellent, no cracking or loss of adhesion
- Formability: (ASTM D-4145, 180° T-Bend on 1/8 Mandrel) No cracks or loss of adhesion
- Erosion: (20 years, 45° South Florida) Maximum 15% loss
- Humidity Resistance: (ASTM D-2247) Passes 2000 hours on Galvalume® and 4000 hours on Aluminum
- Acid Resistance: (ASTM D-1308, Proc. 3.1.1, 10% Sulfuric Acid spot test, 24 hour exposure) Excellent, no effect
- Salt Spray Resistance: (ASTM B-117) Passes 2000 hours on Galvalume® and 4000 hours on Aluminum
- Alkali Resistance: (ASTM D-1308, Proc. 5.2, 10% Sodium Hydroxide, 24 hour exposure) Excellent, no effect
- Detergent Resistance: (ASTM D-2248, 72 hours immersion in 3% solution at 100°F) Excellent, no effect
- Resistance to Acid Pollutants: (ASTM D 1308 Proc. 3.1.1, 24 hour exposure 10% HNO₃ vapors) Excellent, no effect
- Weathering - Color Retention: (ASTM D-2244, 20 years, 45° South Florida) Maximum 5 NBS units color change
- Weathering - Chalk Resistance: (ASTM D-4214, 20 years, 45° South Florida) Not worse than No. 8 rating

Notes:

1. ASTM - American Society for Testing Materials
2. NCCA - National Coil Coaters Association
3. Galvalume® is 55% Aluminum-Zinc alloy coated sheet steel and is a registered trademark of BIEC International Inc.

S Stock Color; Not subject to a minimum order

N Non-Stock Color; Subject to inventory on hand; 4,500 sf minimum order for 22 Gauge and 42" wide 0.032 Aluminum; For other Aluminum minimum order requirements or availability information please consult with your sales representative

N/A Not Available

* Consult your sales representative for product availability for 22 Gauge and 0.032 and 0.040 Aluminum. Premium and Metallic colors are subject to a surcharge, contact your sales representative for additional information

Headquarters/Sales Office

830 Sagebrush Dr.
Austin, TX 78758
Phone: (512) 452-1515
Toll: (800) 428-7412
Fax: (512) 833-7499

Manufacturing Plant/Sales Office

720 W IH-10
Seguin, TX 78155
Phone: (830) 379-3600
Toll: (877) 622-8677
Metro: (210) 822-7663
Fax: (830) 379-8753

